

# ECOPHON FOCUS<sup>™</sup> DG

Ecophon Focus  $^{\text{\tiny{TM}}}$  Dg conceals the supporting tile edges and creates a distinctive floating appearance. Tiles are easily demountable even in areas where there is a very small overall depth of system. For applications where a unique demountable suspended ceiling is required.



## Ecophon Focus<sup>™</sup> Dg

#### **SYSTEM RANGE**



Size, mm	600x600	1200x600	1200x1200	XL 1600x600	XL 1800x600	XL 2000x600	XL 2400x600
T24	•	•	•	•	•	•	•
Thickness	20	20	25	20	20	20	20
Inst. Diagr.	M202	M202	M203	M204	M204	M204	M204









Focus Dg tile

Section of Focus Dg system with Connect T24 Main runner HD

Section of Focus Dg system

Focus Dg with Connect Angle trim Ultra matt black

#### TYPE OF APPLICATION

- Healthcare
- Education

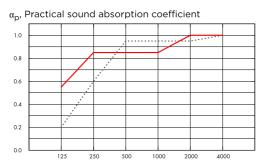
- Office
- · Additional areas



### ACOUSTIC

#### **Sound Absorption**

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.



- ···· Focus Dg 20 mm, 65 mm o.d.s.
- Focus Dg 20 mm, 200 mm o.d.s.
- o.d.s = overall depth of system

Frequency

тнк	o.d.s. mm	$lpha_{ m p}$ , Practical sound absorption coefficient						α	Sound absorption class
mm	0.0.3. 11111	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	α <sub>w</sub>	Journal absorption class
20	65	0.20	0.60	0.95	0.95	0.95	1.00	0.90	A
20	200	0.55	0.85	0.85	0.85	1.00	1.00	0.90	Α

THK mm	o.d.s. mm	NRC	SAA
20	65	0.90	0.89
20	400	0.80	0.82

THK	AC(1.5)
mm	Articulation Class, ASTM E1111, ASTM E1110
20	180



#### **INDOOR AIR QUALITY**

Certificate / Label	
Eurofins Indoor Air Comfort*	IAC Gold
French VOC	A+







#### **CRADLE TO CRADLE CERTIFIED®**

This product is Cradle to Cradle Certified® at Bronze level (version 4.0).





#### MATERIAL HEALTH

This product has received a C2C Certified Material Health Certificate™ at the Silver level (standard version 4.0). The C2C Certified Material Health Certificate™ is a verification of the health and safety of a product's composition using the Material Health requirements of the Cradle-to-Cradle Certified Product Standard.





#### **CARBON FOOTPRINT**

Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804

	kg CO <sub>2</sub> equiv/m <sup>2</sup>
Focus Dg	4,20



#### **CIRCULARITY**

Minimum post-consumer recycled content	59%
Recyclability	Fully recyclable



#### **FIRE SAFETY**

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.

Country	Fire standard	Class
Europe	EN 13501-1	A2-s1,d0



#### **HUMIDITY RESISTANCE**

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



#### **VISUAL APPEARANCE**

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



#### **CLEANABILITY**

Daily dusting and vacuum cleaning. Weekly wet wiping.



#### **ACCESSIBILITY**

The tiles in size 600x600 and 1200x600 are easly demountable. The tiles in size 1200x1200 and XL sizes are demountable. Minimum demounting depth according to installation diagrams.



#### **INSTALLATION**

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. The systems are not recommended for small rooms (approximately 2x2 m2). Ceilings with a large amount of integrations require careful planning, design and installation.





#### **SYSTEM WEIGHT**

Weight information is indicative and subject to variation.

	kg/m²
Focus Dg	2,3
Focus Dg + Connect grid system	3,3
Focus Dg 25 mm	2,8
Focus Dg 25 mm + Connect grid system	3,8



#### **MECHANICAL PROPERTIES**

See table about Max live load and Min load bearing capacity and Functional demands, Mechanical properties at www.ecophon.com.



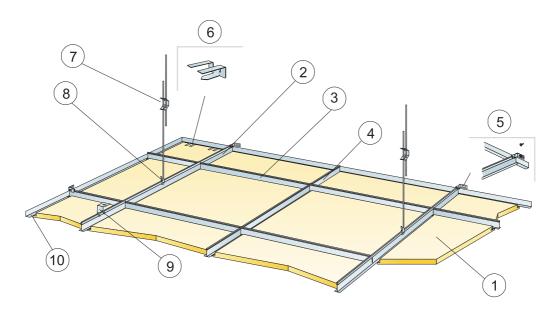
Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

#### **COLOURS AND DESIGN**

#### Akutex™ FT





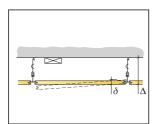


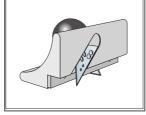
© Ecophon Group

Installation diagram (M202) for Ecophon Focus Dg 600x600, 1200x600 mm

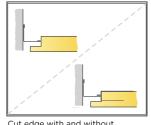
Quantity specification (excl. wastage)

		Size, mm	
		600x600	1200x600
1	Focus Dg	2,8/m²	1,4/m²
2	Connect T24 Main runner HD, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Main runner and wall).	0,9m/m²	0,9m/m²
3	Connect T24 Cross tee, L=1200 mm, installed at 600 mm centres	1,7m/m²	1,7m/m²
4	Connect T24 Cross tee, L=600 mm	0,9m/m²	-
5	Connect Wall Bracket for T-profiles	1/suspended row of Mair runner	
6	Connect Support clip DG20	1/300-400m edge	m on any cut
7	Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²	0,7/m²
8	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²	0,7/m²
9	For direct installation: Connect Direct Bracket, installed at 1200 mm centres	0,7/m²	0,7/m²
10	Connect Angle trim, fixed at 300 mm centres	as required	as required
	Min. overall depth of system, with Adjustable hanger: 115 mm, with Direct bracket: 65 mm	-	-
	δ Min. demounting depth: 30 mm	-	-
	For luminaire integration in panels use Connect Bridging	-	-

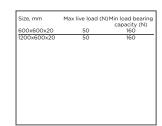






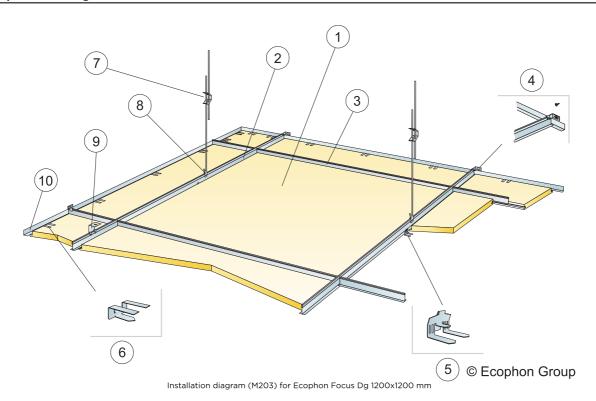


Cut edge with and without support clip



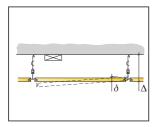
Live load/load bearing capacity

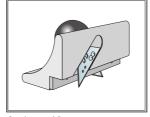




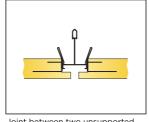
Quantity specification (excl. wastage)

		Size, mm
		1200x1200
1	Focus Dg	0,7/m²
2	Connect T24 Main runner HD, installed at 1200 mm centres (max. distance from wall 600 mm, can be extended up to 1200 mm if no live load between Main runner and wall).	0,9m/m <sup>2</sup>
3	Connect T24 Cross tee, L=1200 mm, installed at 1200 mm centres	0,9m/m²
4	Connect Wall Bracket for T-profiles	1/suspended row of Main runner
5	Connect Edge clip	1,4/m²
6	Connect Support clip DG25	1/300-400mm on any cut edge
7	Connect Adjustable Hanger, installed at 1200 mm centres (max. distance from wall 600 mm)	0,7/m²
8	Connect Hanger Clip (not to be used in swimming hall environments)	0,7/m²
9	For direct installation: Connect Direct Bracket, installed at 1200 mm centres	0,7/m²
10	Connect Angle trim, fixed at 300 mm centres	as required
	Min. overall depth of system, with Adjustable hanger: 115 mm, with Direct bracket: 65 mm	-
	δ Min. demounting depth: 30 mm	-
	For luminaire integration in panels use Connect Bridging	-
_		

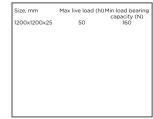




Cutting tool Dg

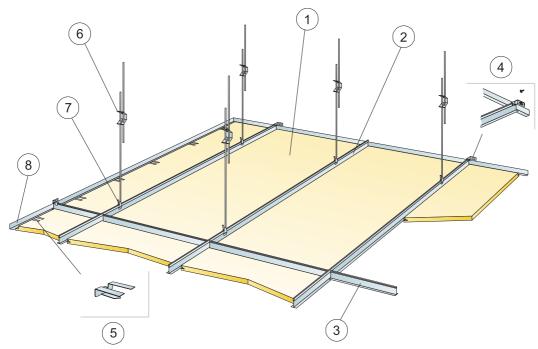


Joint between two unsupported edges with Edge clip



Live load/load bearing capacity



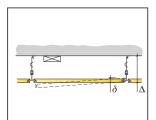


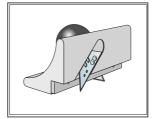
Installation diagram (M204) for Ecophon Focus Dg XL

© Ecophon Group

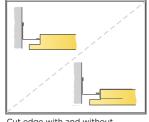
#### Quantity specification (excl. wastage)

		Size, mm			
		1600x600	1800x600	2000x600	2400x600
1 Focus [	Dg XL	1,05/m²	0,95/m²	0,85/m²	0,7/m²
2 Connec	ct T24 Main runner HD, installed at 600 mm centres	1,7m/m²	1,7m/m²	1,7m/m²	1,7m/m²
3 Connec	ct T24 Cross tee, L=600 mm	0,65m/m <sup>2</sup>	0,6m/m²	0,5m/m²	0,45m/m²
4 Connec	ct Wall Bracket for T-profiles	1/suspended row of Main runner			
5 Connec	ct Support clip DG20	1pc/300-400 mm on every cut perimeter tile with only 1 supporti edge			only 1 supporting
6 Connec	ct Adjustable hanger, installed at 1500 mm centres (max. distance from wall m)	1,1/m²	1,1/m²	1,1/m²	1,1/m²
7 Connec	ct Hanger clip	1,1/m²	1,1/m²	1,1/m²	1,1/m²
8 Connec	ct Angle trim, fixed at 300 mm centres	as required	as required	as required	as required
Δ Min. c	overall depth of system: 115 mm	-	-	-	-
δ Min. d	demounting depth: 30 mm	-	-	-	-





Cutting tool Dg



Cut edge with and without support clip

Size, mm	Max live load (I	N) Min load beari capacity (N)
1600x600x20	50	160
1800x600x20	50	160
2000x600x20	50	160
2400x600x20	50	160

Live load/load bearing capacity

